(+) 188 1699 6168 hongrunplastics.com

Technical Data Sheet

Hifax TKS 428P G22866

Polypropylene Compounds

lyondellbasell

Product Description

Hifax TKS 428P G22866 is an unfilled PP copolymer, with excellent impact/stiffness balance, good flowability, high UV resistance and very good surface appearance. Formula is improved to offer better aspect, especially on tiger stripes. Advanced technologies allowed for a significant reduction of mineral filler which contributed to the reduction of final part weight. The product is also available in other color matched, pellet form. This grade is delivered in G22866 color version.

Regulatory Status

For regulatory compliance information, see *Hifax* TKS 428P G22866 <u>Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS)</u>.

This grade is not intended for medical, pharmaceutical, food and drinking water applications.

Status Commercial: Active

Availability Europe

Application Bumpers; Exterior Automotive Applications

Market Automotive

Processing Method Injection Molding

Attribute Good Flow; Good Processability; Good UV Resistance; Low Density

| | Nominal | | |
|---|---------|----------|---------------|
| Typical Properties | Value | Units | Test Method |
| Physical | | | |
| Melt Flow Rate, (230 °C/2.16 kg) | 10 | g/10 min | ISO 1133-1 |
| Density, (23 °C) | 0,90 | g/cm³ | ISO 1183-1/A |
| Mechanical | | | |
| Flexural Modulus, (23 °C, Tech. A) | 1100 | MPa | ISO 178/A1 |
| Tensile Stress at Yield, (23 °C) | 18 | MPa | ISO 527-1, -2 |
| Impact | | | |
| Charpy Impact Strength - Notched | | | |
| (23 °C) | 45 | kJ/m² | ISO 179-1/1eA |
| (-30 °C) | 6 | kJ/m² | ISO 179-1/1eA |
| Thermal | | | |
| Vicat Softening Temperature, (A50) | 126 | °C | ISO 306 |
| Deflection Temperature Under Load, (1.80 MPa, Unannealed) | 50 | °C | ISO 75A-1, -2 |

Notes

These are typical property values not to be construed as specification limits.